

## '65-'82 C6 Z06 Rear Brake Installation Instructions

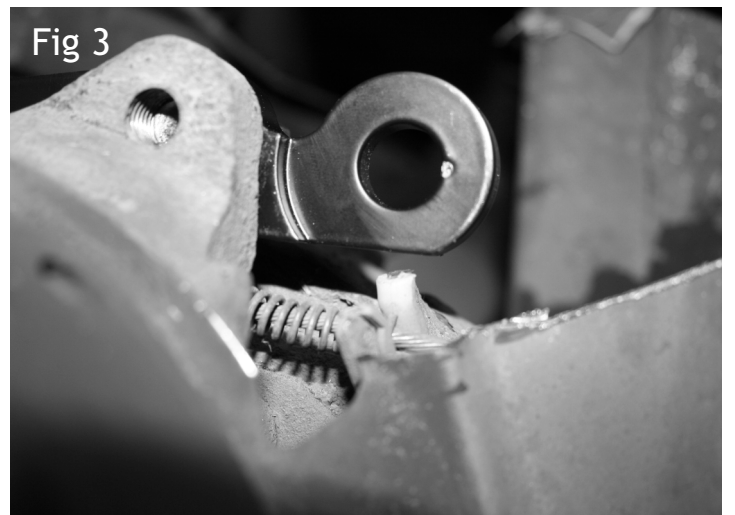
### Parts Included:

- 2 Calipers
- 2 Rotors
- 2 Caliper brackets
- 4 14mm bolts
- 4 Lock washers
- 4 7/16-20x1 Bolts
- 4 7/16 lock washers
- 1 Brake pad set
- 1 Brake hose kit

1. Begin by completely removing the rear brake system including the calipers, rotors, and brake line (both the hard line and the rubber line).

2. The dust shield will need to be trimmed approximately 2" on the forward side of the axle. Fig 1.

3. Now bolt the caliper bracket to the trailing arm using the supplied bolts and lock washers. Orient the bracket as shown with the large cutouts facing towards the outside of the car. Torque to 70 ft/lbs. You may need to bend the emergency brake cable guide to clear the bracket. Tap straight down on it with a hammer. Fig 2 and 3.



4. Slide the rotor onto the hub. Orient the adjuster holes with the corresponding hole in the axle flange. Fig 4.



Fig 4

5. Thread hose fitting into caliper and tighten to 10 ft/lbs. Now attach the brake hose to the caliper.

6. Load the caliper with brake pads and bolt to bracket using the supplied metric bolts and washers. Be sure that the bleeder screws point towards the front of the car. Torque to 120 ft/lbs. Fig 5.

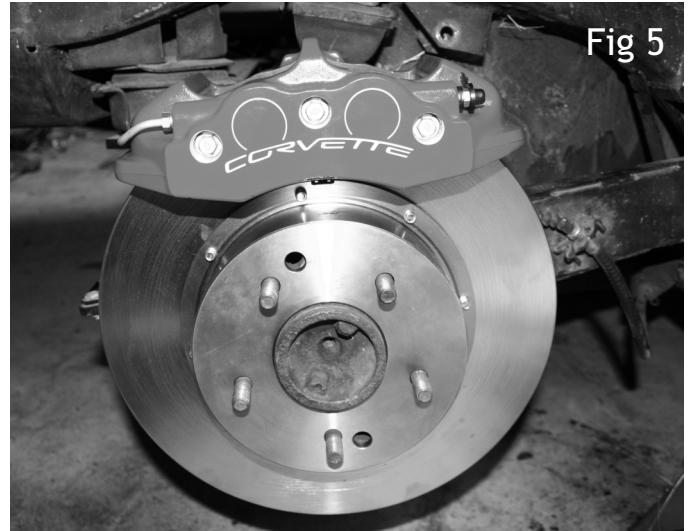


Fig 5

7. Route hose through tab on trailing arm. Cut grommet so it can be opened to fit over hose and push into tab opening. Fig 6. Thread hose adapter to fitting on the car and attach the brake hose. Fig 7.

8. Repeat entire procedure on the remaining side and bleed the RH (passenger) side caliper first. Bleed the outer fitting first followed by the inner.

9. Check all the hose connections for leaks and tighten as necessary.

10. Install the wheels and road test the car at low speed making sure to check brake operation within the first 5 feet of movement. Bed-in the pads according to the specific instructions included with them.

11. Re-check all bolts for proper torque after 100 miles of use.



Fig 6

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Fig 7